

FIG. 1

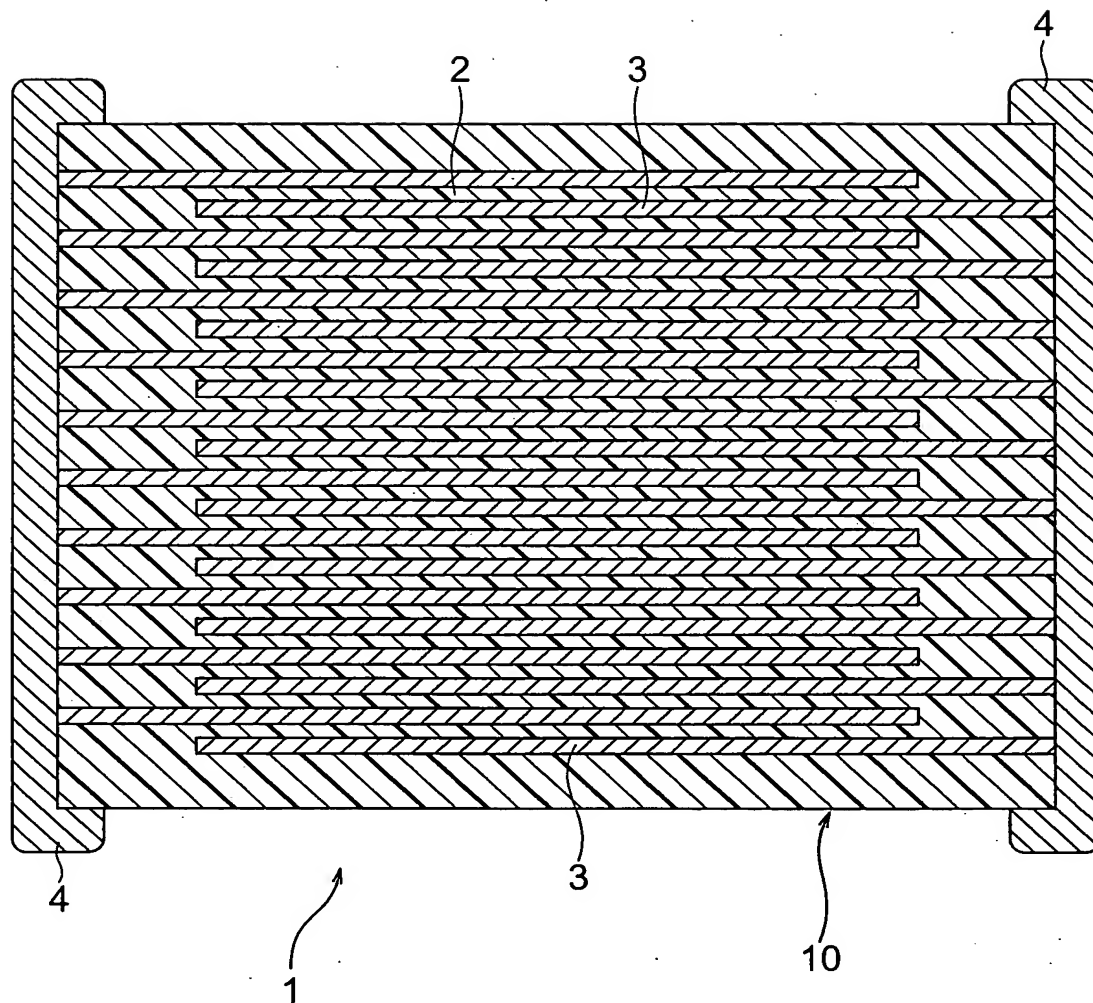
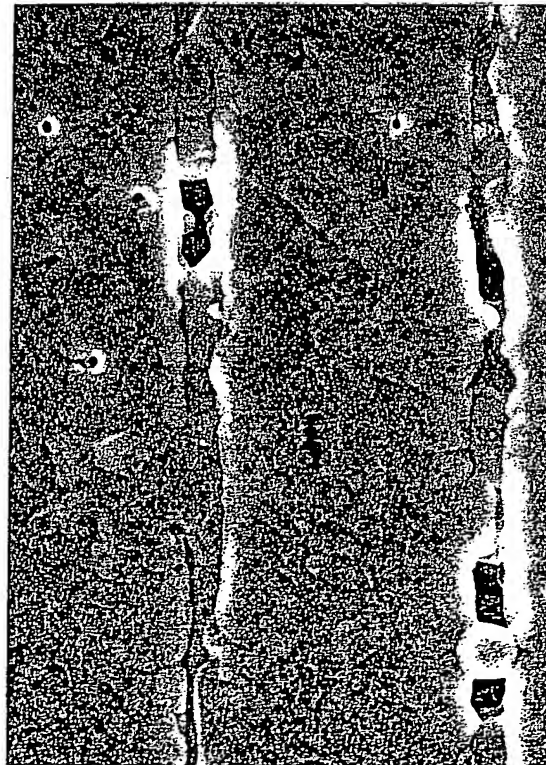


FIG. 2A

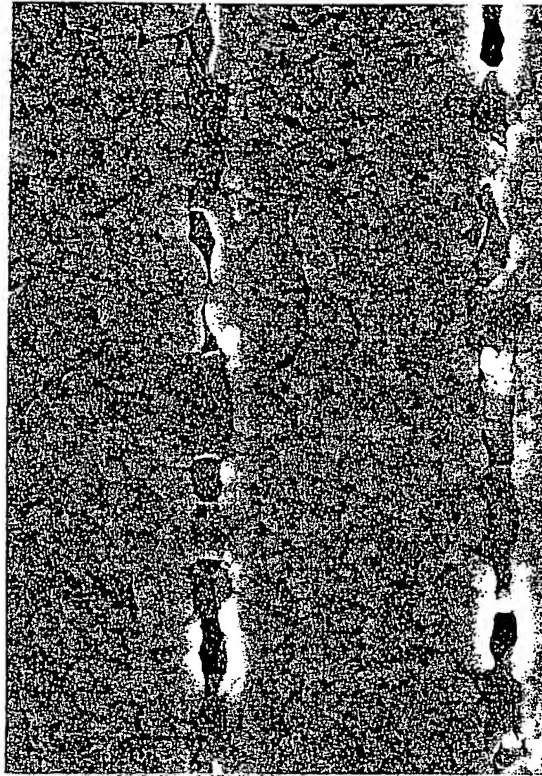
NO Hf ADDED



AVERAGE PARTICLE SIZE=3.2 μ m

FIG. 2B

Hf : 0.05mol%



AVERAGE PARTICLE SIZE=1.5 μ m

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FIG. 3

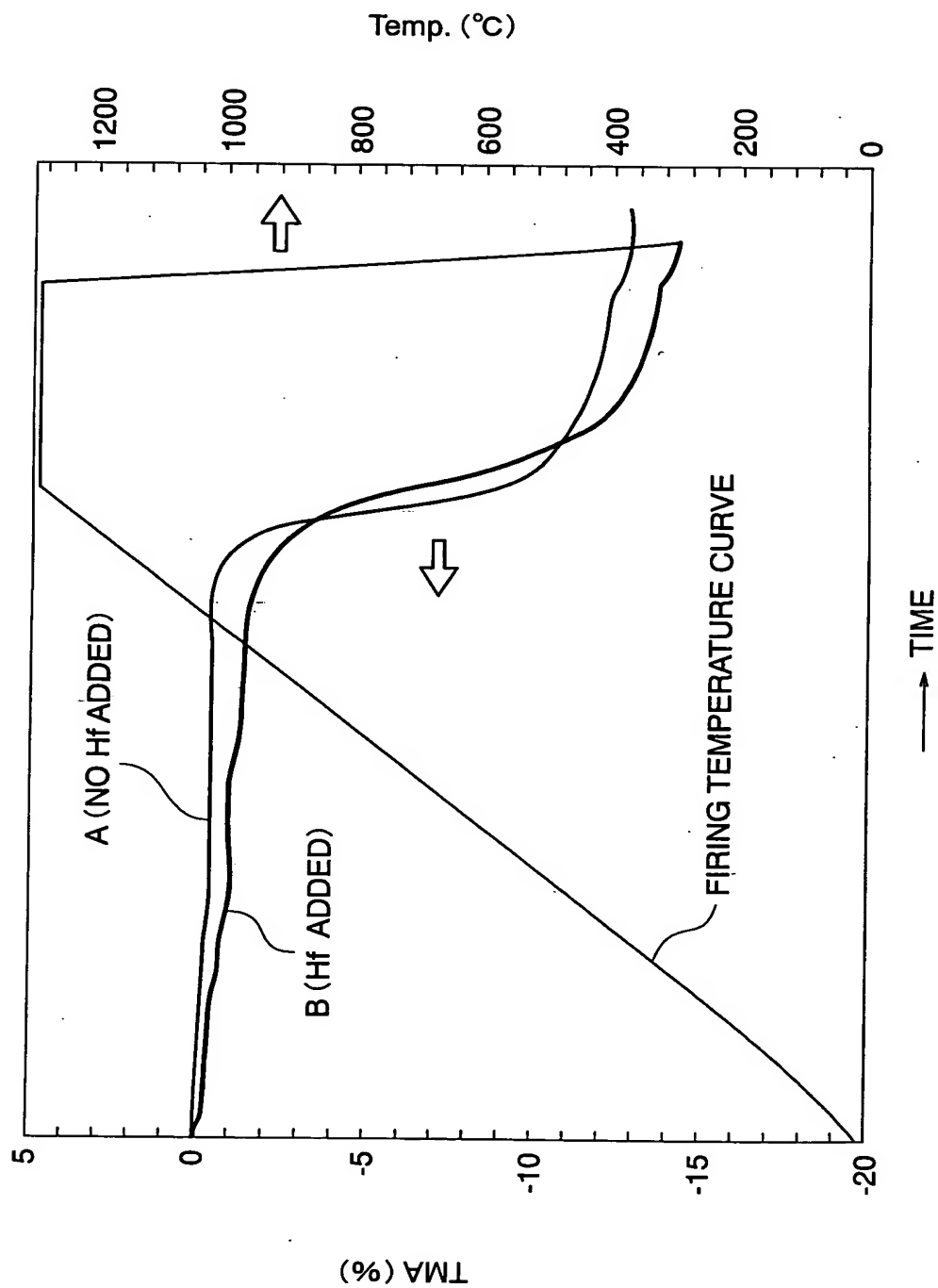


FIG. 4A

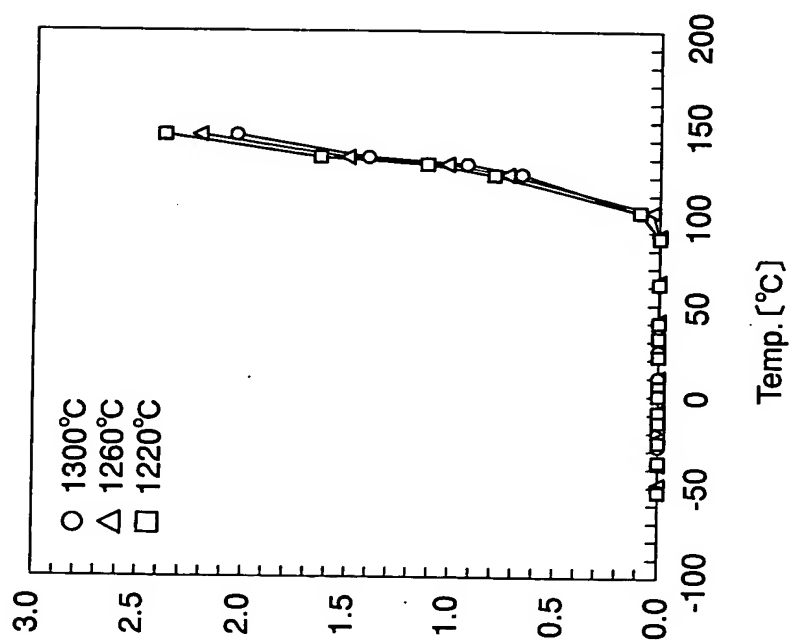


FIG. 4B

